



# BTF13-I1BM1599

HighLine

WIRE DRAW ENCODERS

**SICK**  
Sensor Intelligence.



Illustration may differ



### Ordering information

Type	Part no.
BTF13-I1BM1599	1105976

**Included in delivery:** AFM60A-S1IB018x12 (1), MRA-F130-115D2 (1)

Product is supplied fully assembled. See individual components for further technical data

Other models and accessories → [www.sick.com/HighLine](http://www.sick.com/HighLine)

### Detailed technical data

#### Performance

BTF

<b>Measurement range</b>	0 m ... 15 m
<b>Encoder</b>	Absolute encoders
<b>Resolution (wire draw + encoder)</b>	0.001 mm <sup>1) 2)</sup>
<b>Repeatability</b>	≤ 1.5 mm <sup>3)</sup>
<b>Linearity</b>	≤ ± 2 mm <sup>3)</sup>
<b>Hysteresis</b>	≤ 5 mm <sup>3)</sup>

<sup>1)</sup> The values shown have been rounded.

<sup>2)</sup> Example calculation based on the BTF08 with PROFINET: 200 mm (wire draw length per revolution - see Mechanical data): 262,144 (number of steps per revolution) = 0.001 mm (resolution of wire draw + encoder combination).

<sup>3)</sup> Value applies to wire draw mechanism.

#### Interfaces

BTF

<b>Communication interface</b>	EtherNet/IP™
<b>Programmable/configurable</b>	✓

#### Electrical data

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<b>Connection type</b>	Male connector, 1x, M12, 4-pin, axial Female connector, 2x, M12, 4-pin, axial
<b>Supply voltage</b>	10 V DC ... 30 V DC
<b>Power consumption</b>	≤ 3 W (without load)
<b>MTTFd: mean time to dangerous failure</b>	80 years (EN ISO 13849-1) <sup>1)</sup>

<sup>1)</sup> This product is a standard product and does not constitute a safety component as defined in the Machinery Directive. Calculation based on nominal load of components, average ambient temperature 40 °C, frequency of use 8760 h/a. All electronic failures are considered hazardous. For more information, see document no. 8015532.

## Mechanical data

BTF

<b>Measuring wire material</b>	Highly flexible stranded steel 1,4401 stainless steel V4A
<b>Weight (measuring wire)</b>	7.1 g/m
<b>Housing material, wire draw mechanism</b>	Aluminum (anodised), plastic
<b>Spring return force</b>	10 N ... 20 N <sup>1)</sup>
<b>Length of wire pulled out per revolution</b>	327.7 mm
<b>Life of wire draw mechanism</b>	Typ. 1,000,000 cycles <sup>2) 3)</sup>
<b>Actual wire draw length</b>	15.2 m
<b>Operating speed</b>	4 m/s
<b>Mounted encoder</b>	AFM60 EtherNet/IP, AFM60A-S1IB018X12, 1055331
<b>Mounted mechanic</b>	MRA-F130-115D2, 6072738

<sup>1)</sup> These values were measured at an ambient temperature of 25 °C. There may be variations at other temperatures.

<sup>2)</sup> Average values, which depend on the application.

<sup>3)</sup> The service life depends on the type of load. This is influenced by environmental conditions, the installation location, the measuring range in use, the traversing speed, and acceleration.

## Ambient data

BTF

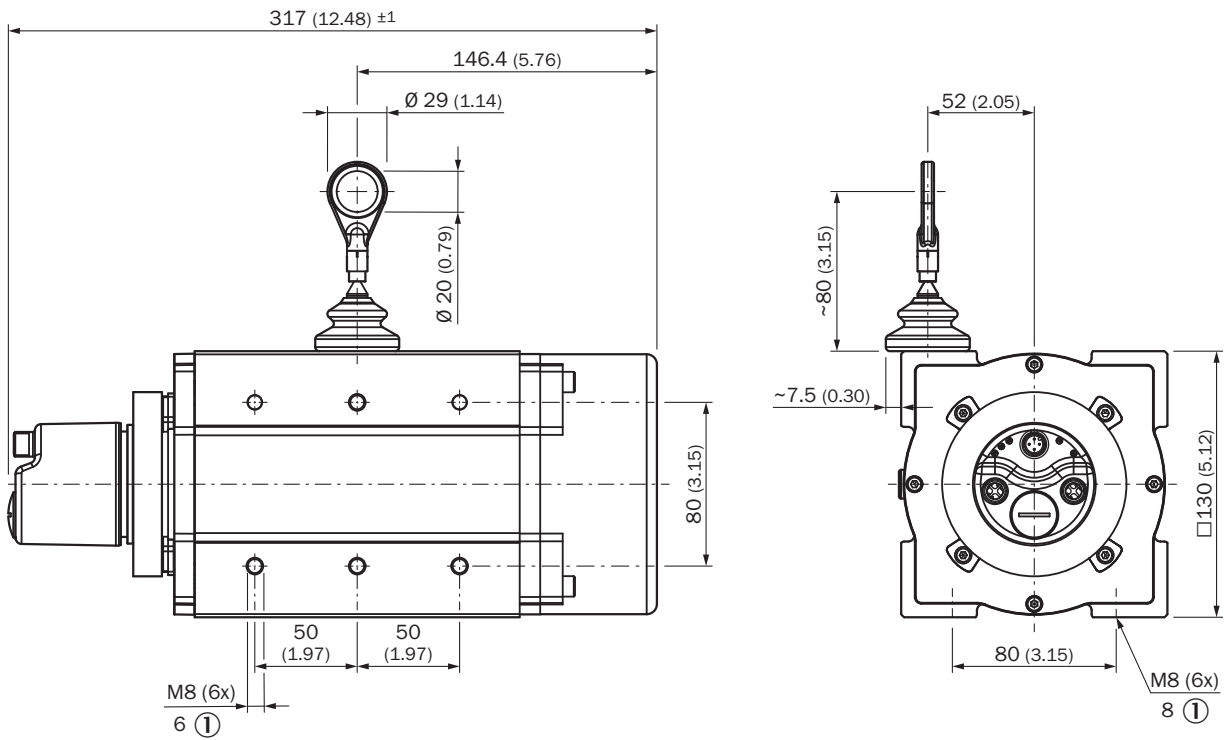
<b>EMC</b>	According to EN 61000-6-2 and EN 61000-6-3 <sup>1)</sup>
<b>Enclosure rating</b>	IP64
<b>Operating temperature range</b>	-30 °C ... +70 °C

<sup>1)</sup> EMC according to the standards quoted is achieved if shielded cables are used.

## Classifications

<b>ECl@ss 5.0</b>	27270590
<b>ECl@ss 5.1.4</b>	27270590
<b>ECl@ss 6.0</b>	27270590
<b>ECl@ss 6.2</b>	27270590
<b>ECl@ss 7.0</b>	27270590
<b>ECl@ss 8.0</b>	27270590
<b>ECl@ss 8.1</b>	27270590
<b>ECl@ss 9.0</b>	27270590
<b>ECl@ss 10.0</b>	27270613
<b>ECl@ss 11.0</b>	27270503
<b>ETIM 5.0</b>	EC001486
<b>ETIM 6.0</b>	EC001486
<b>ETIM 7.0</b>	EC001486
<b>UNSPSC 16.0901</b>	41112113

### Dimensional drawing (Dimensions in mm (inch))



① Depth

### PIN assignment

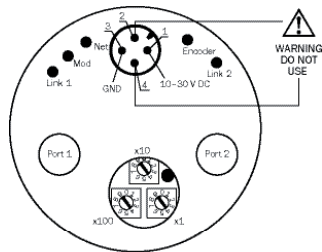
#### M12 - 4 x D coding



Port 1				
Signal	T x D+	R x D+	T x D-	R x D-
Pin	1	2	3	4

Port 2				
Signal	T x D+	R x D+	T x D-	R x D-
Pin	1	2	3	4











#### M12 - 4 x A coding









Power supply				
Signal	10 ... 30 V	Not connected	GND	Not connected
Pin	1	2	3	4

Recommended accessories

Other models and accessories → [www.sick.com/HighLine](http://www.sick.com/HighLine)

	Brief description	Type	Part no.
<b>Flanges</b>			
	Flange adapter for HighLine wire draw mechanisms, adaption of face mount flange with centering hub 20 mm to 50 mm servo flange, Aluminum, including 3 countersunk screws M4 x 10	BEF-FA-020-050WDE	2073776
<b>Other mounting accessories</b>			
	Joint ball for later insertion in wire end ring with 20 mm diameter. The use of this joint ball enables movement in multiple levels of freedom.	Joint protection for wire rope BTF/PRF/MRA	5318683
	Compressed air attachment for MRA-F080... and MRA-F130... HighLine wire draw mechanism	MRA-F-P	6073769
	Additional brush attachment for wire draw mechanism MRA-F130 (5 m, 10 m, 20 m and 30 m from HighLine series)	MRA-F130-B	6038562
	Wire draw deflection pulley for wire draw mechanism MRA-F130 (5m, 10m, 20m and 30m from HighLine series)	MRA-F130-R	6028631
<b>Plug connectors and cables</b>			
	Head A: male connector, M12, 4-pin, straight, D-coded Head B: Flying leads Cable: Ethernet, PUR, halogen-free, shielded, 2 m	STL-1204-G02ME90	6045284
	Head A: male connector, M12, 4-pin, straight, D-coded Head B: Flying leads Cable: Ethernet, PUR, halogen-free, shielded, 5 m	STL-1204-G05ME90	6045285
	Head A: male connector, M12, 4-pin, straight, D-coded Head B: Flying leads Cable: Ethernet, PUR, halogen-free, shielded, 10 m	STL-1204-G10ME90	6045286
	Head A: male connector, M12, 4-pin, angled, D-coded Head B: Flying leads Cable: Ethernet, PUR, halogen-free, shielded, 2 m	STL-1204-W02ME90	6047912
	Head A: male connector, M12, 4-pin, angled, D-coded Head B: Flying leads Cable: Ethernet, PUR, halogen-free, shielded, 5 m	STL-1204-W05ME90	6047913
	Head A: male connector, M12, 4-pin, angled, D-coded Head B: Flying leads Cable: Ethernet, PUR, halogen-free, shielded, 10 m	STL-1204-W10ME90	6047914
	Head A: male connector, M12, 4-pin, angled, D-coded Head B: Flying leads Cable: Ethernet, PUR, halogen-free, shielded, 25 m	STL-1204-W20ME90	6047915
	Head A: female connector, M12, 4-pin, straight, A-coded Head B: Flying leads Cable: Sensor/actuator cable, PUR, halogen-free, unshielded, 2 m	YF2A14-020UB3XLEAX	2095607
	Head A: female connector, M12, 4-pin, straight, A-coded Head B: Flying leads Cable: Sensor/actuator cable, PUR, halogen-free, unshielded, 5 m	YF2A14-050UB3XLEAX	2095608
	Head A: female connector, M12, 4-pin, straight, A-coded Head B: Flying leads Cable: Sensor/actuator cable, PUR, halogen-free, unshielded, 10 m	YF2A14-100UB3XLEAX	2095609
	Head A: female connector, M12, 4-pin, straight, A-coded Head B: Flying leads Cable: Sensor/actuator cable, PUR, halogen-free, unshielded, 25 m	YF2A14-250UB3XLEAX	2095615

	<b>Brief description</b>	<b>Type</b>	<b>Part no.</b>
	Head A: female connector, M12, 4-pin, angled, A-coded Head B: Flying leads Cable: Sensor/actuator cable, PUR, halogen-free, unshielded, 2 m	YG2A14-020UB3XLEAX	2095766
	Head A: female connector, M12, 4-pin, angled, A-coded Head B: Flying leads Cable: Sensor/actuator cable, PUR, halogen-free, unshielded, 5 m	YG2A14-050UB3XLEAX	2095767
	Head A: female connector, M12, 4-pin, angled, A-coded Head B: Flying leads Cable: Sensor/actuator cable, PUR, halogen-free, unshielded, 10 m	YG2A14-100UB3XLEAX	2095768
	Head A: female connector, M12, 4-pin, angled, A-coded Head B: Flying leads Cable: Sensor/actuator cable, PUR, halogen-free, unshielded, 25 m	YG2A14-250UB3XLEAX	2095771
	Head A: male connector, M12, 4-pin, straight, D-coded Head B: male connector, M12, 4-pin, straight, D-coded Cable: Ethernet, PUR, halogen-free, shielded, 2 m	SSL-1204-G02ME90	6045222
	Head A: male connector, M12, 4-pin, straight, D-coded Head B: male connector, M12, 4-pin, straight, D-coded Cable: Ethernet, PUR, halogen-free, shielded, 5 m	SSL-1204-G05ME90	6045277
	Head A: male connector, M12, 4-pin, straight, D-coded Head B: male connector, M12, 4-pin, straight, D-coded Cable: Ethernet, PUR, halogen-free, shielded, 10 m	SSL-1204-G10ME90	6045279
	Head A: male connector, M12, 4-pin, angled, D-coded Head B: male connector, M12, 4-pin, straight, D-coded Cable: Ethernet, PUR, halogen-free, shielded, 2 m	SSL-1204-H02ME90	6047908
	Head A: male connector, M12, 4-pin, angled, D-coded Head B: male connector, M12, 4-pin, straight, D-coded Cable: Ethernet, PUR, halogen-free, shielded, 5 m	SSL-1204-H05ME90	6047909
	Head A: male connector, M12, 4-pin, angled, D-coded Head B: male connector, M12, 4-pin, straight, D-coded Cable: Ethernet, PUR, halogen-free, shielded, 10 m	SSL-1204-H10ME90	6047910
	Head A: male connector, M12, 4-pin, straight, D-coded Head B: male connector, RJ45, 8-pin, straight Cable: Ethernet, PUR, halogen-free, shielded, 2 m	SSL-2J04-G02ME60	6047916
	Head A: male connector, M12, 4-pin, straight, D-coded Head B: male connector, RJ45, 8-pin, straight Cable: Ethernet, PUR, halogen-free, shielded, 5 m	SSL-2J04-G05ME60	6047917
	Head A: male connector, M12, 4-pin, straight, D-coded Head B: male connector, RJ45, 8-pin, straight Cable: Ethernet, PUR, halogen-free, shielded, 10 m	SSL-2J04-G10ME60	6047918
	Head A: male connector, M12, 4-pin, angled, D-coded Head B: male connector, RJ45, 8-pin, straight Cable: Ethernet, PUR, halogen-free, shielded, 2 m	SSL-2J04-H02ME	6047911
	Head A: male connector, M12, 4-pin, angled, D-coded Head B: male connector, RJ45, 8-pin, straight Cable: Ethernet, PUR, halogen-free, shielded, 5 m	SSL-2J04-H05ME	6045287
	Head A: male connector, M12, 4-pin, angled, D-coded Head B: male connector, RJ45, 8-pin, straight Cable: Ethernet, PUR, halogen-free, shielded, 10 m	SSL-2J04-H10ME	6045288
	Head A: female connector, M12, 4-pin, straight, D-coded Head B: - Cable: Ethernet, shielded	DOS-1204-GE	6048153
	Head A: female connector, M12, 4-pin, angled Head B: - Cable: unshielded	DOS-1204-W	6007303

	Brief description	Type	Part no.
	Head A: female connector, M12, 4-pin, angled, D-coded Head B: - Cable: Ethernet, shielded	DOS-1204-WE	6048154
	Head A: male connector, RJ45, 8-pin, straight Head B: - Cable: EtherNet/IP™, shielded	STE-0J08-GE	6048150
	Head A: male connector, M12, 4-pin, straight, D-coded Head B: - Cable: Ethernet, shielded	STE-1204-GE01	6048151
	Head A: male connector, M12, 4-pin, angled, D-coded Head B: - Cable: Ethernet, shielded	STE-1204-WE	6048152
	Head A: female connector, M12, 4-pin, D-coded Head B: female connector, RJ45, 8-pin Cable: Ethernet, shielded Cabinet through	Feedthrough female connector Ethernet RJ45	6048180
<b>Wire draw mechanism</b>			
	HighLine wire draw mechanism for servo flange with 6 mm shaft, measuring range 0 m ... 15 m	MRA-F130-115D2	6072738

## SICK AT A GLANCE

SICK is one of the leading manufacturers of intelligent sensors and sensor solutions for industrial applications. A unique range of products and services creates the perfect basis for controlling processes securely and efficiently, protecting individuals from accidents and preventing damage to the environment.

We have extensive experience in a wide range of industries and understand their processes and requirements. With intelligent sensors, we can deliver exactly what our customers need. In application centers in Europe, Asia and North America, system solutions are tested and optimized in accordance with customer specifications. All this makes us a reliable supplier and development partner.

Comprehensive services complete our offering: SICK LifeTime Services provide support throughout the machine life cycle and ensure safety and productivity.

For us, that is “Sensor Intelligence.”

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